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## 9.

## Apêndice

## 9.1.

## Apêndice 1

**Tabela A1** Dados da produção de AH pelo método PQ na solução de  $\text{HN0}_3$ .

| Peso do carvão1 (g) | Peso do carvão2 (g) | Sólido / solução (g/mL) | Conc. (%) | Tempo (Hr) | Peso AH1 (g) | Peso AH2 (g) | Peso meio AH (g) | Ef. AH (%) | Peso AF (g) | Ef. AF (%) | S*  |
|---------------------|---------------------|-------------------------|-----------|------------|--------------|--------------|------------------|------------|-------------|------------|-----|
| 2,056               | 2,033               | 1/10                    | 10        | 2          | 0,261        | 0,295        | 0,28             | 13,7       | 0,06        | 2,8        | 0,9 |
| 2,042               | 2,012               | 1/10                    | 10        | 5          | 0,31         | 0,29         | 0,30             | 14,8       | 0,07        | 3,7        | 0,4 |
| 2,090               | 2,073               | 1/10                    | 10        | 10         | 0,30         | 0,32         | 0,31             | 14,9       | 0,08        | 3,8        | 0,4 |
| 2,530               | 2,009               | 1/10                    | 20        | 2          | 0,28         | 0,31         | 0,30             | 14,7       | 0,09        | 4,5        | 2,0 |
| 2,071               | 2,022               | 1/10                    | 20        | 5          | 0,36         | 0,32         | 0,34             | 16,7       | 0,09        | 4,6        | 0,8 |
| 2,031               | 2,037               | 1/10                    | 20        | 10         | 0,31         | 0,38         | 0,35             | 16,9       | 0,10        | 4,7        | 1,9 |
| 2,022               | 2,013               | 1/10                    | 40        | 2          | 0,43         | 0,38         | 0,41             | 20,2       | 0,08        | 4,0        | 1,1 |
| 2,054               | 2,021               | 1/10                    | 40        | 5          | 0,43         | 0,49         | 0,46             | 22,7       | 0,09        | 4,4        | 1,5 |
| 2,038               | 2,038               | 1/10                    | 40        | 10         | 0,43         | 0,51         | 0,47             | 23,1       | 0,09        | 4,4        | 1,7 |
| 2,016               | 2,010               | 1/20                    | 10        | 2          | 0,31         | 0,26         | 0,28             | 14,1       | 0,04        | 2,1        | 1,1 |
| 2,039               | 2,024               | 1/20                    | 10        | 5          | 0,33         | 0,31         | 0,32             | 15,7       | 0,07        | 3,3        | 0,5 |
| 2,036               | 2,019               | 1/20                    | 10        | 10         | 0,34         | 0,31         | 0,33             | 16,1       | 0,07        | 3,5        | 0,8 |
| 2,027               | 2,009               | 1/20                    | 20        | 2          | 0,39         | 0,36         | 0,38             | 18,7       | 0,05        | 2,6        | 0,7 |
| 2,033               | 2,016               | 1/20                    | 20        | 5          | 0,37         | 0,44         | 0,39             | 19,5       | 0,07        | 3,2        | 2,0 |
| 2,041               | 2,026               | 1/20                    | 20        | 10         | 0,41         | 0,38         | 0,40             | 19,6       | 0,08        | 4,1        | 0,6 |
| 2,018               | 2,061               | 1/20                    | 40        | 2          | 0,41         | 0,42         | 0,42             | 20,1       | 0,08        | 4,0        | 0,1 |
| 2,042               | 2,035               | 1/20                    | 40        | 5          | 0,49         | 0,44         | 0,47             | 23,0       | 0,09        | 4,2        | 1,2 |
| 2,022               | 2,017               | 1/20                    | 40        | 10         | 0,45         | 0,52         | 0,49             | 24,0       | 0,09        | 4,5        | 1,7 |
| 2,023               | 2,021               | 1/40                    | 10        | 2          | 0,16         | 0,24         | 0,20             | 9,7        | 0,06        | 2,7        | 2,0 |
| 2,027               | 2,071               | 1/40                    | 10        | 5          | 0,22         | 0,30         | 0,26             | 12,5       | 0,07        | 3,5        | 1,6 |
| 2,007               | 2,012               | 1/40                    | 10        | 10         | 0,29         | 0,24         | 0,27             | 13,3       | 0,08        | 3,8        | 1,3 |
| 2,053               | 2,041               | 1/40                    | 20        | 2          | 0,31         | 0,28         | 0,30             | 14,6       | 0,09        | 4,3        | 0,7 |
| 2,038               | 2,039               | 1/40                    | 20        | 5          | 0,40         | 0,35         | 0,38             | 18,4       | 0,09        | 4,4        | 1,3 |
| 2,014               | 2,004               | 1/40                    | 20        | 10         | 0,41         | 0,37         | 0,39             | 19,4       | 0,09        | 4,5        | 0,8 |
| 2,032               | 2,013               | 1/40                    | 40        | 2          | 0,44         | 0,48         | 0,46             | 22,7       | 0,05        | 2,6        | 1,0 |
| 2,025               | 2,047               | 1/40                    | 40        | 5          | 0,45         | 0,47         | 0,46             | 22,6       | 0,07        | 3,4        | 0,3 |
| 2,026               | 2,063               | 1/40                    | 40        | 10         | 0,47         | 0,49         | 0,48             | 23,2       | 0,08        | 4,0        | 0,3 |

\*Desvio padrão

## 9.2.

## Apêndice 2

Tabela A2 Dados da produção de AH pelo método ELE na solução de H<sub>2</sub>SO<sub>4</sub>.

| Peso<br>carvão1<br>(g) | Peso<br>carvão2<br>(g) | Peso<br>carvão<br>final<br>(g) | Temperatura<br>(°C) | Conc.<br>(%) | Tempo<br>(h) | Peso<br>AH1<br>(g) | Peso<br>AH2<br>(g) | Ef.<br>Meia<br>AH<br>(%) | Peso<br>meio<br>AF<br>(g) | Ef.<br>meia<br>AF<br>(%) | S*   |
|------------------------|------------------------|--------------------------------|---------------------|--------------|--------------|--------------------|--------------------|--------------------------|---------------------------|--------------------------|------|
| 5                      | 5,023                  | 4,0865                         | 25                  | 10           | 5            | 0,30               | 0,36               | 6,02                     | 0,01                      | 0,30                     | 0,57 |
| 5,012                  | 5,042                  | 4,0174                         | 25                  | 10           | 12           | 0,31               | 0,34               | 6,16                     | 0,09                      | 1,84                     | 0,31 |
| 5,028                  | 5,005                  | 4,0714                         | 25                  | 10           | 24           | 0,31               | 0,42               | 6,14                     | 0,01                      | 0,18                     | 1,10 |
| 5,09                   | 5,046                  | 4,0254                         | 25                  | 20           | 5            | 0,37               | 0,34               | 7,28                     | 0,03                      | 0,62                     | 0,30 |
| 5,04                   | 5,012                  | 4,0437                         | 25                  | 20           | 12           | 0,38               | 0,45               | 7,67                     | 0,00                      | 0,00                     | 0,63 |
| 5,031                  | 5,098                  | 4,0159                         | 25                  | 20           | 24           | 0,36               | 0,31               | 7,04                     | 0,09                      | 1,86                     | 0,44 |
| 5,027                  | 5,067                  | 4,0162                         | 25                  | 40           | 5            | 0,50               | 0,72               | 9,84                     | 0,00                      | 0,00                     | 2,24 |
| 5,033                  | 5,027                  | 4,0297                         | 25                  | 40           | 12           | 0,51               | 0,42               | 10,19                    | 0,00                      | 0,00                     | 0,92 |
| 5,06                   | 5,004                  | 4,0219                         | 25                  | 40           | 24           | 0,51               | 0,43               | 10,14                    | 0,00                      | 0,00                     | 0,82 |
| 5,034                  | 5,033                  | 4,0284                         | 80                  | 10           | 5            | 0,38               | 0,44               | 7,56                     | 0,00                      | 0,07                     | 0,59 |
| 5,019                  | 5,033                  | 4,0796                         | 80                  | 10           | 12           | 0,32               | 0,39               | 6,42                     | 0,01                      | 0,19                     | 0,67 |
| 5,021                  | 5,038                  | 4,0223                         | 80                  | 10           | 24           | 0,37               | 0,42               | 7,44                     | 0,02                      | 0,40                     | 0,46 |
| 5,014                  | 5,002                  | 4,0287                         | 80                  | 20           | 5            | 0,46               | 0,51               | 9,29                     | 0,00                      | 0,00                     | 0,44 |
| 5,037                  | 5,046                  | 4,0344                         | 80                  | 20           | 12           | 0,37               | 0,44               | 7,28                     | 0,02                      | 0,44                     | 0,73 |
| 5,07                   | 5,059                  | 4,0685                         | 80                  | 20           | 24           | 0,34               | 0,42               | 6,69                     | 0,03                      | 0,56                     | 0,80 |
| 5,013                  | 5,061                  | 4,0315                         | 80                  | 40           | 5            | 0,51               | 0,59               | 10,08                    | 0,00                      | 0,00                     | 0,84 |
| 5,024                  | 5,015                  | 4,0033                         | 80                  | 40           | 12           | 0,54               | 0,61               | 10,74                    | 0,00                      | 0,00                     | 0,70 |
| 5,03                   | 5,074                  | 4,0334                         | 80                  | 40           | 24           | 0,58               | 0,62               | 11,45                    | 0,00                      | 0,00                     | 0,44 |
| 5,031                  | 5,028                  | 4,054                          | 100                 | 10           | 5            | 0,38               | 0,45               | 7,49                     | 0,00                      | 0,00                     | 0,73 |
| 5,026                  | 5,102                  | 3,974                          | 100                 | 10           | 12           | 0,41               | 0,55               | 8,04                     | 0,09                      | 1,74                     | 1,45 |
| 5,014                  | 5,062                  | 4,013                          | 100                 | 10           | 24           | 0,32               | 0,37               | 6,38                     | 0,10                      | 2,01                     | 0,50 |
| 5,023                  | 5,076                  | 4,102                          | 100                 | 20           | 5            | 0,36               | 0,41               | 7,14                     | 0,00                      | 0,00                     | 0,51 |
| 5,033                  | 5,085                  | 4,087                          | 100                 | 20           | 12           | 0,39               | 0,42               | 7,71                     | 0,00                      | 0,00                     | 0,32 |
| 5,027                  | 5,037                  | 4,056                          | 100                 | 20           | 24           | 0,35               | 0,31               | 7,00                     | 0,01                      | 0,14                     | 0,42 |
| 5,028                  | 5,091                  | 4,028                          | 100                 | 40           | 5            | 0,37               | 0,46               | 7,29                     | 0,06                      | 1,26                     | 0,93 |
| 5,034                  | 5,064                  | 4,021                          | 100                 | 40           | 12           | 0,36               | 0,41               | 7,18                     | 0,06                      | 1,09                     | 0,48 |
| 5,05                   | 5,031                  | 3,967                          | 100                 | 40           | 24           | 0,37               | 0,32               | 7,42                     | 0,07                      | 1,39                     | 0,54 |
| 5,027                  | 5,045                  | 3,698                          | 80                  | 40           | 12           | 0,67               | 0,61               | 13,20                    | 0,06                      | 1,17                     | 0,53 |

\* Desvio padrão

## 9.3.

## Apêndice 3

**Tabela A3** Dados da produção de AH pelo método PRESS na solução de NaOH

| Peso RJ1 (g) | Peso RJ2 (g) | Peso final RJ (g) | T (°C) | Conc. NaOH (M) | Tempo (h) | Peso AH1 (g) | Peso AH2 (g) | Peso meio AF (g) | Ef. meia AH (%) | Ef. meia AF (%) | S*   |
|--------------|--------------|-------------------|--------|----------------|-----------|--------------|--------------|------------------|-----------------|-----------------|------|
| 5,089        | 5,053        | 4,014             | 200    | 0,1            | 2         | 0,2932       | 0,3126       | 0,123            | 5,8             | 2,4             | 0,17 |
| 2,061        | 2,034        | 1,591             | 200    | 0,1            | 5         | 0,1383       | 0,2034       | 0,054            | 6,8             | 2,7             | 1,53 |
| 2,043        | 2,012        | 1,568             | 200    | 0,1            | 10        | 0,1317       | 0,1482       | 0,064            | 6,5             | 3,2             | 1,27 |
| 2,006        | 2,027        | 1,413             | 200    | 0,5            | 2         | 0,2608       | 0,3054       | 0,103            | 12,9            | 5,1             | 1,18 |
| 2,033        | 2,056        | 1,432             | 200    | 0,5            | 5         | 0,2653       | 0,2243       | 0,085            | 13,9            | 4,1             | 1,42 |
| 2,051        | 2,008        | 1,328             | 200    | 0,5            | 10        | 0,2971       | 0,3361       | 0,135            | 14,8            | 6,7             | 0,80 |
| 2,038        | 2,055        | 1,470             | 200    | 1              | 2         | 0,222        | 0,3009       | 0,110            | 10,8            | 5,3             | 1,98 |
| 2,025        | 2,011        | 1,428             | 200    | 1              | 5         | 0,1967       | 0,2481       | 0,138            | 9,8             | 6,9             | 1,24 |
| 2,016        | 2,025        | 1,419             | 200    | 1              | 10        | 0,2313       | 0,2713       | 0,125            | 11,4            | 6,2             | 1,02 |

\* Desvio padrão

## 9.4.

## Apêndice 4

**Tabela A4** Dados da produção de AH pelo método PQ, ELE e PRESS pelas diferentes soluções (NaOH, H<sub>2</sub>SO<sub>4</sub>, HCl, Fe<sup>+2</sup>, Fe<sup>+3</sup> e HNO<sub>3</sub>) obtidos com os parâmetros estudados, no calculo das variáveis estadísticas (a) AH e (b) AF-like.

## (a)

| Métodos                                                 | Ef.1 AH (%) | Ef.2 AH (%) | Ef.3 AH (%) | Ef. Meia AH (%) | Erro (E) | Re (%) | Cv (%) | U <sub>x</sub> |
|---------------------------------------------------------|-------------|-------------|-------------|-----------------|----------|--------|--------|----------------|
| HCL 40%-PQ                                              | 5,9         | 5,1         | 4,7         | 5,43            | 0,44     | 4,91   | 16,11  | 2,45           |
| HNO <sub>3</sub> 40%-PQ                                 | 19,2        | 21,1        | 20,6        | 20,18           | 1,34     | 8,47   | 7,10   | 4,23           |
| NAOH 1M-PQ                                              | 5,8         | 5,9         | 4,8         | 5,65            | 0,38     | 1,78   | 5,11   | 0,89           |
| H <sub>2</sub> SO <sub>4</sub> 40%-PQ                   | 7,5         | 6,3         | 8,3         | 7,08            | 1,10     | 6,17   | 13,61  | 3,09           |
| NAOH 0,5 M-PRESS                                        | 12,1        | 8,8         | 9,3         | 10,46           | 2,30     | 12,21  | 20,51  | 6,11           |
| HCL 0,5M-PRESS                                          | 4,4         | 4,0         | 5,1         | 4,18            | 0,31     | 1,87   | 7,36   | 0,94           |
| HNO <sub>3</sub> (0,01M)-PRESS                          | 3,7         | 3,0         | 4,3         | 3,38            | 0,46     | 2,82   | 13,72  | 1,41           |
| HNO <sub>3</sub> (0,05M)-PRESS                          | 4,5         | 3,9         | 4,2         | 4,19            | 0,45     | 2,74   | 10,72  | 1,37           |
| ELE-NAOH 1M                                             | 8,8         | 6,5         | 7,4         | 7,66            | 1,61     | 9,78   | 20,98  | 4,89           |
| ELE - H <sub>2</sub> SO <sub>4</sub> 40%                | 10,7        | 13,2        | 12,2        | 11,97           | 1,74     | 10,58  | 14,52  | 5,29           |
| ELE-H <sub>2</sub> SO <sub>4</sub> 40%+Fe <sup>+2</sup> | 12,5        | 14,2        | 13,7        | 13,35           | 1,15     | 6,99   | 8,60   | 3,49           |
| ELE-H <sub>2</sub> SO <sub>4</sub> 40%+Fe <sup>+3</sup> | 12,4        | 14,0        | 13,6        | 13,24           | 1,13     | 6,85   | 8,50   | 3,42           |

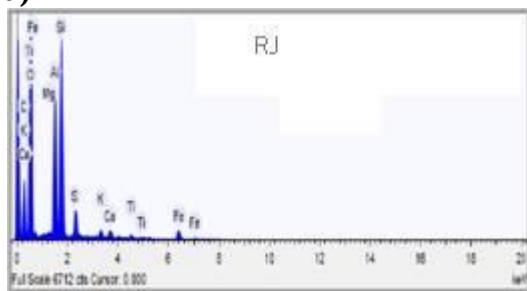
(b)

| Métodos                                                 | Ef. AF1 (%) | Ef. AF2 (%) | Ef. AF3 (%) | Ef. meia AF (%) | Erro (E) | Re (%) | Cv (%) | U <sub>x</sub> |
|---------------------------------------------------------|-------------|-------------|-------------|-----------------|----------|--------|--------|----------------|
| HCL 40%-PQ                                              | 1,1         | 2,0         | 0,7         | 1,57            | 0,64     | 2,78   | 29,88  | 1,39           |
| HNO <sub>3</sub> 40%-PQ                                 | 3,6         | 4,1         | 2,8         | 3,83            | 0,37     | 1,68   | 7,14   | 0,84           |
| NAOH 1M-PQ                                              | 3,0         | 5,1         | 4,8         | 2,06            | 1,33     | 12,18  | 64,99  | 6,09           |
| H <sub>2</sub> SO <sub>4</sub> 40%-PQ                   | 2,3         | 2,9         | 3,3         | 2,57            | 0,43     | 2,53   | 17,29  | 1,27           |
| NAOH 0,5 M-PRESS                                        | 3,2         | 2,6         | 2,4         | 2,90            | 3,18     | 2,03   | 11,93  | 1,01           |
| HCL 0,5M-PRESS                                          | 1,2         | 1,8         | 2,5         | 1,54            | 0,42     | 2,54   | 27,07  | 1,27           |
| HNO <sub>3</sub> (0,01M)-PRESS                          | 1,0         | 0,7         | 2,3         | 0,85            | 0,16     | 0,97   | 18,81  | 0,48           |
| HNO <sub>3</sub> (0,05M)-PRESS                          | 1,3         | 0,9         | 1,9         | 1,11            | 0,32     | 1,93   | 28,50  | 0,96           |
| ELE-NAOH 1M                                             | 3,6         | 1,6         | 2,8         | 4,34            | 0,98     | 8,98   | 56,63  | 4,49           |
| ELE - H <sub>2</sub> SO <sub>4</sub> 40%                | 0,0         | 1,2         | 0,6         | 0,59            | 0,83     | 5,03   | 141,42 | 2,52           |
| ELE-H <sub>2</sub> SO <sub>4</sub> 40%+FE <sup>+2</sup> | 1,7         | 1,3         | 0,8         | 1,49            | 0,24     | 1,46   | 16,10  | 0,73           |
| ELE-H <sub>2</sub> SO <sub>4</sub> 40%+FE <sup>+3</sup> | 0,5         | 0,0         | 0,4         | 0,28            | 0,38     | 2,30   | 136,83 | 1,15           |

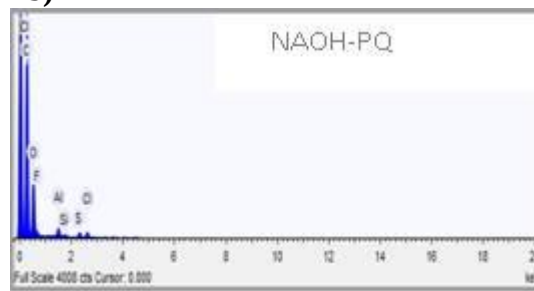
9.5.

## Apêndice 5

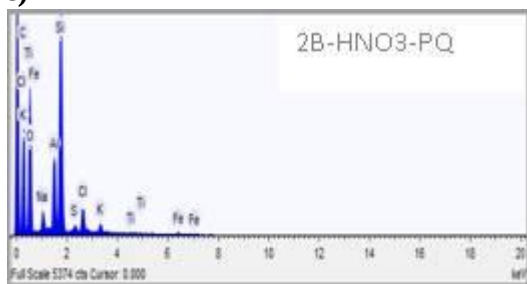
a)



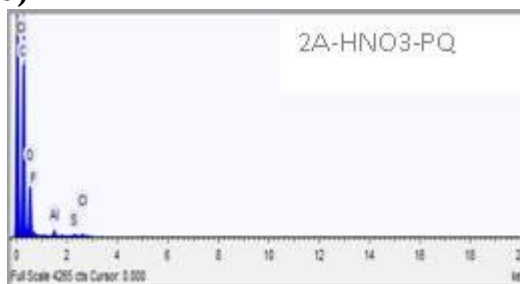
b)

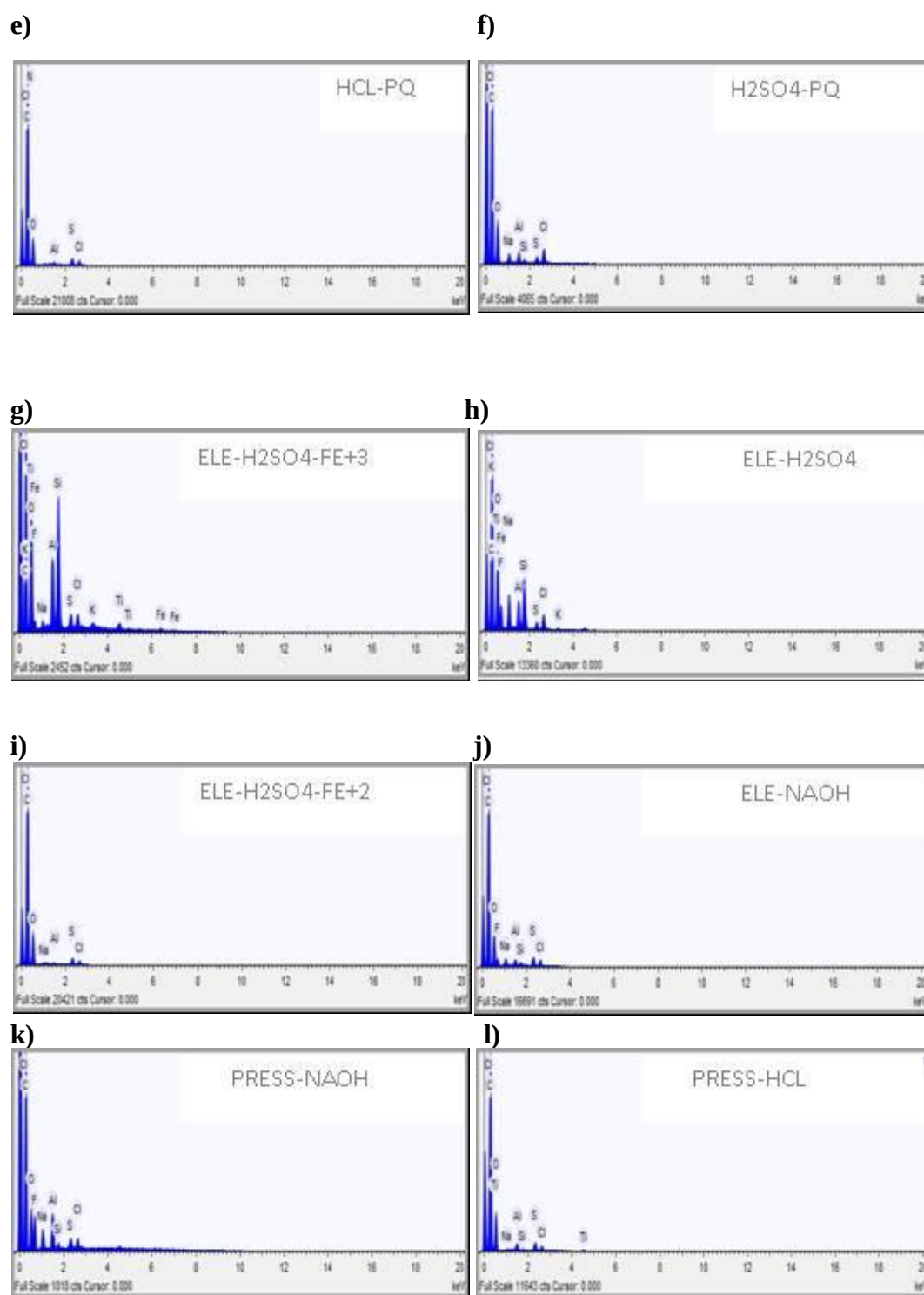


c)



d)





**Figura A5** Espectros de SEM-EDS dos AH e RJ.