

Referências Bibliográficas

AL-SAFRAN, E.; SARICA, C.; ZHANG, H. –Q.; BRILL, J., 2005. Investigation of slug flow characteristics in the valley of a hill-terrain pipeline. *International Journal of Multiphase Flow* 31, 337-357.

AL-SAFRAN, E. 2009. Investigation and prediction of slug frequency in gas/liquid horizontal pipe flow. *Journal of Petroleum Science and Engineering* 69, 143-155

BAKER, O., 1954. Simultaneous flow of oil and gas. *Oil and Gas Journal* 185-195.

BARNEA, D., 1987, A unified model for predicting flow pattern transitions for the whole range of pipe inclinations. *International Journal of Multiphase Flow*, 13, 1-12.

BANERJEE, S.; CHAN, A. M. C., 1980. Separated flow models—I. Analysis of the averaged and local instantaneous formulations. *International Journal of Multiphase Flow* 6, 1-24.

BARNEA, D.; TAITEL, Y., 1993. A model for slug length distribution in gas-liquid slug flow. *International Journal of Multiphase Flow* 19, 829-838.

BARNEA, D; TAITEL, Y., 1994. Interfacial and structural stability of separated flow. *International Journal of Multiphase Flow* 20, 387-414.

BENDIKSEN, K. H., 1985. "On the motion of long bubbles in vertical tubes". *International Journal of Multiphase Flow* 11, 797-812.

BENDIKSEN, K.H.; MALNES, D; MOE, R.; NULAND, S., 1991. The dynamic two-fluid model olga: theory and application. *SPE Production Engineering* 6, 171-180.

BONIZZII, M.; ISSA, R.I., 2003. On the simulation of three-phase slug flow in nearly horizontal pipes using the multi-fluid model. *International Journal of Multiphase Flow* 29, 1719-1747.

BONIZZU, M., 2003. Transient one-dimensional modelling of multiphase slug flows. PhD Thesis. Department of Mechanical Engineering, Imperial College London.

CARNEIRO, J. N. E.; ORTEGA, A. J.; NIECKELE, A. O., 2005. Influence of the interfacial pressure jump condition on the simulation of horizontal two-phase slug flows using the two-fluid model, proceedings of computational methods in multiphase flow III, Vol. 1, Portland, Maine, EUA, pp. 123-134.

CARNEIRO, J.N.E., FONSECA JR, R., ORTEGA, A.J., CHUCUYA, R.C., NIECKELE, A.O., AZEVEDO, L.F.A., 2011. "Statistical characterization of the two phase slug flow in a horizontal pipe", J. Braz. Soc. Mech. Sci. & Eng, Vol. 33, pp. 251-258

CARNEIRO, J.N.E., 2006. Simulação numérica de escoamentos bifásicos no regime de golfadas em tubulações horizontais e levemente inclinadas. Dissertação de Mestrado, Dept. Engenharia Mecânica, PUC-RJ.

COOK, M.; BEHNIA, M., 2000. Slug length prediction in near horizontal gas-liquid intermittent flow. Chemical Engineering Science 55, 2009-2018.

COURANT, R.; LAX, P., 1949. Comm. Pure Appl. Math, 255.

CROWE, c.t, 2005. Multiphase flow Handbook, CRC Press.

DUKLER, A.E. AND HUBBARD, M.G., 1975. "A model for gas-liquid slug flow in horizontal and near horizontal tubes", Ind. Eng. Chem. Fundam., Vol. 14, pp. 337-345.

FRANKLIN, E. M.; ROSA, E. S., 2004. Dynamic slug tracking model for horizontal gas-liquid flow. proc. of the 3rd international symposium on two-phase flow modelling and experimentation. Pisa, 22-24 September 2004.

FEBRES, S. M., 2009. Modelagem tridimensional de golfada unitária em tubulação horizontal com VOF (Volume of Fluid). Dissertação de Mestrado, Departamento de Engenharia Mecânica – Pontifícia Universidade Católica do Rio de Janeiro.

FERNANDES, R. C.; Semiat, R.; Dukler, A. E., 1983. Hydrodynamic model for gas-liquid slug flow in vertical tubes. AIChE Journal, Vol. 29, no. 6, pp. 981-989.

FONSECA JUNIOR, R., (2009) Medição do campo instantâneo de velocidade do líquido no escoamento bifásico intermitente em tubos horizontais e inclinados. Dissertação de Mestrado, Dept. Engenharia Mecânica, PUC-Rio.

GREGORY, G.A.; SCOTT, D. S., 1969. Correlation of liquid slug velocity and frequency in horizontal cocurrent gas-liquid slug flow. *AIChE Journal* 15, 933-935.

HEYWOOD N. I.; RICHARDSON, J. F., 1979. Slug flow of air-water mixtures in a horizontal pipe: determination of liquid holdup by ray absorption. *Chemical Engineering Science* 34, 17-30

HOLMÅS H., SIRA, T., NORDSVEEN, M., LANGTANGEN, H. P., SCHULKES, R. 2008. "Analysis of a 1D incompressible two-fluid model including artificial diffusion". *IMA J. Appl Math*, 1-17.

ISHII, M., 1975. Thermo-fluid dynamics theory of two-phase flow. Eyrolles, Paris

ISHII, M, HIBIKI, T., 2011. Thermo-fluid dynamics of two-phase flow, Springer.

ISSA, R. I., 1986. Solution of the implicitly discretised fluid flow equations by operator-splitting. *J. Comp. Phys.*, Vol. 62, pp. 40-65.

ISSA, R.I.; KEMPF, M.H.W., 2003. Simulation of slug flow in horizontal and nearly horizontal pipes with the two-fluid model. *International Journal of Multiphase Flow*, Volume 29, Issue 1, 69-95

ISSA, R. I.; MONTINI M., 2010. "Applicability of the momentum-flux-parameter closure for two-fluid model to slug flow". 6th International Symposium on Multiphase Flow, Heat Mass Transfer and Energy Conversion, AIP, 2010, pp:712-722.

ISSA, R.I.; WOODBURN, P., 1998. Numerical prediction of instabilities and slug formation in horizontal two-phase flows. 3rd International Conference on Multiphase Flow, ICMF98, Lyon, France.

KAJI, R.; AZZOPARDI, J. B.; LUCAS, D., 2009. Investigation of flow development of co-current gas-liquid vertical slug flow. *International Journal of Multiphase Flow* 35, 335-348.

KAWAJI, M; BANERJEE, S. 1987. Application of a multifield model to reflooding of a hot vertical tube: Part 1 - Model structure and interfacial phenomena. *Journal of Heat Transfer* 109, 204-211.

MALISKA, C. R., 1981. A solution method for three-dimensional parabolic fluid flow problems in nonorthogonal coordinates, Ph.D. Thesis, University of Waterloo.

MAO, Z.; DUKLER, A. E., 1991. The motion of taylor bubbles in vertical tubes. II. Experimental data and simulations for laminar and turbulent flow. *Chemical Engineering Science* 46, 2055-2064.

MAYOR, T. S.; FERREIRA, V.; PINTO, A.M.F.R.; CAMPOS, J.B.L., 2008. Hydrodynamics of gas-liquid slug flow along vertical pipes in turbulent regime na experimental study. *International Journal of Heat and Fluid Flow* 29, 1039-1053.

MAZZA, R. A.; ROSA, E. S.; YOSHIZAWA, C. J., 2010. Analyses of liquid film models applied to horizontal and near horizontal gas-liquid slug flows. *Chemical Engineering Science* 65, 3876-3892

MONTINI, M., 2011. Closure relations of the one-dimensional two-fluid model for the simulation of slug flows. PhD Thesis. Department of Mechanical Engineering, Imperial College London.

NEMOTO, R. H.; BALIÑO, J. L., 2012. Modeling and simulation of severe slugging with mass transfer effects. *International Journal of Multiphase Flow* 40, 144-147.

NYDAL, O. J., PINTUS, S., ANDREUSSI, P., 1992. Statistical characterization of slug flow in horizontal pipes. *International Journal of Multiphase Flow* 18, 439-453.

NYDAL, O. J.; BANERJEE, S., 1995. Object oriented dynamic simulation of slug flow, *Proceedings of the 2nd Int. Conf. Multiphase Flow*, Kyoto, Vol.2, pp. IF2_7-14.

NICKLIN, D. J., WILKES, J. O., DAVIDSON, J. F., 1962. Two-phase flow in vertical tubes. *Trans. Inst. Chem. Engrs.* 40.61-68.

Oliveira, W.R.L., 2012. Estudo experimental de bolhas alongadas no escoamento bifásico horizontal intermitente. Dissertação de Mestrado, Dept. Engenharia Mecânica, PUC-Rio.

ORTEGA, A.J., 2004. Análise do padrão slug em tubulações horizontais utilizando o modelo de dois fluidos. Dissertação de Mestrado, Dept. Engenharia Mecânica, PUC-Rio.

ORTEGA, A.J., NIECKELE, A.O., 2005, Simulation of horizontal two-phase slug flows using the two-fluid model with a conservative and non-conservative formulation. Anais do COBEM 2005, 18th International Congress of Mechanical Engineering, Ouro Preto, MG, BR

PATANKAR, S. V., 1980, Numerical heat transfer and fluid flow, McGraw-Hill.

PAUCHON, C. L., DHULESIA, H., 1994. TACITE: A Transient tool for multiphase pipeline and well simulation, SPE Anual Technical Conference and Exhibition, 25-28(Savoie) France, 12-14 January.

PINTO, A.M.F.R.; CAMPOS, J.B.L., 1996. Coalescence of two gas slugs rising in a vertical column of liquid. Chemical Engineering Science 51, 45-54.

PRESS, W.H. et al. 1992. Numerical recipes in fortran. The Art of Scientific Computing. Cambridge University Press. Second Edition.

PROSPERETTI A, TRYGGVASON G, 2009. Computational methods for multiphase flow, Cambridge University Press.

RAMSHAW, J. D.; TRAPP, J.A., 1978. Characteristics, stability and short-wavelength phenomena in two-phase flow equation systems. Nuclear Science and Engineering, 66, 93-102.

ROSA, E. S., (2012). escoamento multifásico isotérmico: modelos de multifluidos e de mistura. Porto Alegre. Bookman, 2012.

RODRIGUES, H. T., 2006A,B. Simulação do escoamento bifásico líquido-gás intermitente em golfadas utilizando o modelo de seguimento dinâmico de pistões. Curitiba: Universidade Tecnológica Federal do Paraná, 115p. Monografia(Graduação).

RODRIGUES, H. T.; MORALES, R. E. M.; FREITAS, F. G. C., 2008. 'Algebraic model slug tracking in vertical gas-liquid slug flow". 12º Brazilian Congress of Thermal Engineering and Sciences.

RODRIGUES, H.T., 2009. simulação numérica do escoamento bifásico gás-liquido no padrão de golfadas utilizando um modelo langrangeano de seguimento de pistões. Dissertação de Mestrado. Faculdade de Engenharia Mecânica, Departamento de Engenharia Mecânica e de Materias, Universidade Tecnológica Federal do Paraná.

RODRIGUES, H. T.; MORALES, R. E. M.; ROSA, E. S.; MAZZA, R. A., 2010. "Modelagem e simulação no padrão de golfadas na horizontal e vertical através de um modelo numérico de slug tracking". Boletim Técnico da Produção de Petróleo, Rio de Janeiro – Vol. 4(1), pp.105 - 124.

SAKAGUCHI, H., 2001. Correlations for large bubble length, liquid slug length, slug unit length and slug period of gas-liquid two-phase slug flow in vertical pipes, Proc. Of 4th Int. Conference of Multiphase Flow, ICMF 2001.

SONG, J. H.; ISHII, M., 2000. On the Stability of a one-dimensional two-fluid model. Nuclear Engineering and Design 204 (2001) 101-115.

SPEEDING, P. L.; HAND, N. P., 1997. Prediction in stratified gas-liquid co-current flow in horizontal pipelines. Int. J. Heat Mass Transfer 40, 1923-1935.

TAITEL, Y.; BARNEA, D., 1990A. Two phase slug flow, advances in heat transfer, Hartnett J. P. and Irvine, JR. T. F., ed., vol. 20, 83-132, Academic Press1990.

TAITEL, Y.; BARNEA, D., 1990B. A Consistent approach for calculating pressure drop in inclined slug flow. Chemical Engineering Science 45, 1199-1206.

TAITEL, Y.; BARNEA, D., 1998. Effect of gas compressibility on a slug tracking model. Chemical Engineering Science 53, 2089-2097.

TAITEL, Y.; DUKLER, A. E., 1976. A model for prediction of flow regime transition in horizontal and near horizontal gas-liquid flow. AIChE Journal 22, 547-555.

TAHA, T.; CUI, Z. F., 2006. Modelling slug flow in vertical tubes. Chemical Engineering Science 61, 677-687.

TRONCONI, E., 1990 Prediction of slug frequency in horizontal two-phase flow. AIChE Journal, 36 (5), 701-709.

Tutu, K. N., 1982. Pressure fluctuations and flow pattern recognition in vertical two phase gas-liquid flows. International Journal of Multiphase Flow 8 443-447.

VAN HOUT, R., BARNEA, D. E SHEMER, L. (2001). Evolution of statistical parameters of gas-liquid slug flow along vertical pipe. International Journal of Multiphase Flow 27, 1579-1602.

WALLIS, G.B., 1969. One-dimensional two-phase flow, McGraw-Hill, New York.

Wang, X.; GUO, LIEJIN.; ZHANG, X., 2007. An experimental study of the statistical parameters of gas-liquid two phase slug flow in horizontal pipeline. International Journal of Heat and Mass Transfer 50, 2439-2443.

ZABARAS G. J., 2000. Prediction of slug frequency of gas/liquid flows, SPE Journal 5 (3), 2000. Shell E&P Technology Co.

ZHANG, H.-Q., SARICA, C., 2006 Unified modeling of gas/oil/water pipe flow - basic approaches and preliminary validation. SPE Project Facil. Construction 1 (2), 1-7.

ZUBER, N.; FINDLAY, J. A., 1965. Average volumetric concentration in two-phase flow systems. Journal of Heat Transfer 67, 453-468.

Apêndice A1

O mapa de padrão de escoamento vertical foi construído para as duas configurações analisadas neste trabalho de acordo com o procedimento de Crowe (2005). Os respectivos mapas encontram-se ilustrados na Fig. 5.5.

A transição entre os padrões de bolha dispersa e padrão intermitente foi determinada de acordo com a seguinte procedimento: dado um par de velocidades superficiais U_{SL} , U_{SG} , determina-se a fração de gás α_G , considerando escoamento de bolha disperso, de acordo com.

$$\alpha_G = \frac{U_{SG}}{U_G} \quad (A.1)$$

onde a velocidade do gás deve ser obtida utilizando a seguinte equação de deslizamento

$$U_G = C_o U_m + u_b \quad ; \quad U_m = U_{SG} + U_{SL} \quad , \quad C_o = 1.25 \quad (A.2)$$

sendo a velocidade de deslizamento determinada a partir de

$$u_b = 1,53 \left(\frac{\sigma g (\rho_L - \rho_G)}{\rho_L^2} \right)^{\frac{1}{4}} \sin(\beta) \quad (A.3)$$

Se o valor de $\alpha_G \leq 0,25$ ($\alpha_L < 0,75$) o padrão de escoamento considerado é bolha dispersa.

A transição entre o padrão anular – intermitente é obtida quando a fração de líquido de equilíbrio para um par de velocidades superficiais de um escoamento permanentemente anular é $\alpha_L \leq 0,35$. Para determinar a fração de líquido de equilíbrio é necessário resolver a Eq. (3.74), tendo sido utilizado o método da bisseção.