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Anexos

- Datasheet do conversor DC-DC E101 da Emco High Voltage Corporation;
- Datasheet do sensor de força LCEB-5 da Omega Engineering, Inc.;
- Datasheet do sensor de alta tensão V1G da Emco High Voltage Corporation;
- Datasheet do polímero VHB4905 da 3M.

Proportional DC to HV DC Converters



0 to + or - 100 through 0 to + or - 12,000 VDC up to 3 Watts
E Series



The E Series is a broad line of small, versatile, component level building blocks that provide up to 12,000 VDC at up to 3 watts continuous output power*² in a PCB mount package. This series features low ripple, noise, and EMI/RFI by utilizing a quasi-sinewave oscillator, excellent filtering techniques and a fully enclosed pot core transformer. The output voltage is

directly proportional to the input voltage, and is linear from approximately 0.7 volts to maximum input. The isolated output allows for user selectable output polarity. Options include mounting holes, external aluminum box, and an output center tap which, when grounded, provides both positive and negative outputs from one low cost module.

FEATURES

- Low Ripple
- Low EMI/RFI
- Proportional Input/Output
- Exceptional Reliability
- Compact, PCB Mount Package

OPTIONS

- RoHS (- 'R' suffix denotes the product is designed to meet RoHS requirements per E01R)
- External Mounting Box, See AB Series
- Output Center Tap, See CT Series
- Mounting Holes
- Alternate Pin Patterns Available
- Epoxy: **A.** Low Outgassing (NASA approved per ASTM E-959-93)
- B.** UL 94 V0 flammability rating
- Extended Operating & Storage Temperature: Contact Factory

APPLICATIONS

- Electro-Static Field Generation
- IV Op Amps
- Grid Bias
- Spectrometry
- Piezoe Devices
- Flame Ignition
- Relay Switches
- Ion Pumps
- Capacitor Charging
- Electrophoresis
- Image Intensifiers
- Printers

MODEL	INPUT CURRENT (NO LOAD)	INPUT CURRENT (FULL LOAD)	INPUT VOLTAGE	OUTPUT* ³ VOLTAGE	OUTPUT* ² CURRENT	RIPPLE P-P
E01	<175 mA	<425 mA	0 to 12	0 to +/-100	30 mA	0.1%
E02	<125 mA	<400 mA	0 to 12	0 to +/-200	15 mA	0.25%
E02-5	<125 mA	<400 mA	0 to 12	0 to +/-250	12 mA	0.75%
E03	<125 mA	<400 mA	0 to 12	0 to +/-300	10 mA	1.0%
E05	<150 mA	<400 mA	0 to 12	0 to +/-500	6 mA	0.02%
E06	<175 mA	<400 mA	0 to 12	0 to +/-600	5 mA	0.1%
E08	<125 mA	<400 mA	0 to 12	0 to +/-800	3.75 mA	0.03%
E10	<125 mA	<400 mA	0 to 12	0 to +/-1,000	3 mA	0.03%
E15	<150 mA	<400 mA	0 to 12	0 to +/-1,500	2 mA	0.05%
E20	<175 mA	<425 mA	0 to 12	0 to +/-2,000	1.5 mA	0.25%
E30	<175 mA	<400 mA	0 to 15	0 to +/-3,000	1 mA	0.25%
E40	<175 mA	<400 mA	0 to 15	0 to +/-4,000	0.75 mA	0.5%
E50	<175 mA	<400 mA	0 to 15	0 to +/-5,000	0.6 mA	0.5%
E60	<175 mA	<400 mA	0 to 15	0 to +/-6,000	0.5 mA	0.5%
E70* ¹	<175 mA	<350 mA	0 to 15	0 to +/-7,000	0.43 mA	1%
E80* ¹	<175 mA	<300 mA	0 to 15	0 to +/-8,000	0.25 mA	1.25%
E101* ¹	<175 mA	<300 mA	0 to 15	0 to +/-10,000	0.2 mA	1.5%
E121* ¹	<175 mA	<300 mA	0 to 15	0 to +/-12,000	0.16 mA	1.5%

- * Note 1. This unit has flying leads on the output and clearance holes for mounting
- 2. At Maximum Rated Output Voltage.
- 3. Output Voltage is load dependent. Under light or no load conditions, reduce input voltage so maximum rated output voltage is not exceeded.

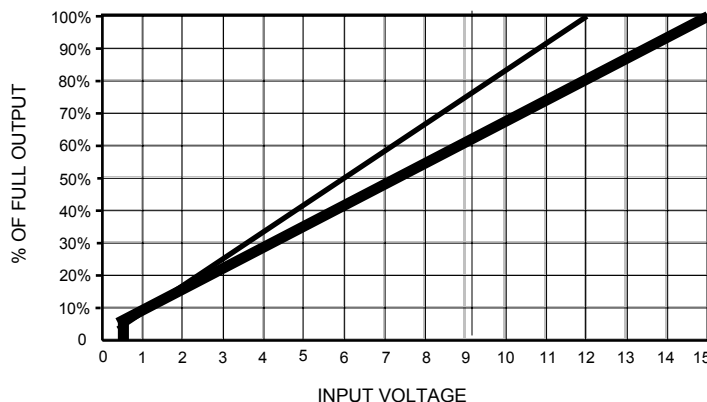
PHYSICAL CHARACTERISTICS

- SIZE: 1.5 x 2.5 x 0.85 (38 x 64 x 22)
- WEIGHT: 3 Ounces (85 grams) Approx.
- PACKAGING: Epoxy Encapsulated
- CASE MATERIAL: Glass-filled Epoxy
- PINS: .031 (.79) Dia., .20 (5.1) Min. Length

ELECTRICAL SPECIFICATIONS

- INPUT VOLTAGE: See Table
- TYPICAL TURN-ON VOLTAGE: 0.7 Volts
- OUTPUT VOLTAGE: See Table
- OUTPUT CURRENT: See Table
- RIPPLE: See Table
- ISOLATION: 3,500 Volts +Vout
- E70 – E121: 500V + Vout
- EFFICIENCY: >60% Typical
- OPERATING TEMP: -10° to +60° C
- E70 – E121: -10° to +50° C

TYPICAL INPUT vs. OUTPUT VOLTAGES



4719AR

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Proportional DC to HV DC Converters

0 to + or - 100 through 0 to + or - 12,000 VDC up to 3 Watts
E Series

PUC-Rio - Certificação Digital Nº 0510808/CA

E01-E60

Dimensions are in Inches
Dimensional Tolerances: $\pm .03$ ($\pm .76$)
(Metric Equivalents in Parentheses)

Pin #	Function
1	(+) Input
2	(-) Input
3	(+) Output
4	(-) Output
5	Center Tap (<i>optional</i>)

Center Tap (option)

.031 (.79) DIA P.C.
PIN 4 PLACES.

.80 (20.32) 1.00 (25.40)
.35 (8.89) .25 (6.35)
1.20 (30.48) .65 (16.51) **BOTTOM VIEW**

E70-E121

Dimensions are in Inches
Dimensional Tolerances: $\pm .03$ ($\pm .76$)
(Metric Equivalents in Parentheses)

Pin #	Function
1	(+) Input
2	(-) Input
3*	(+) Output
4*	(-) Output
5	Center Tap (<i>optional</i>)

*Output Leads

Center Tap (option)

.031 (.79) DIA P.C.
PIN 2 PLACES.

.80 (20.32) 1.40 (35.56)
.35 (8.89) .40 (10.16)
1.40 (35.56) .65 (16.51) **BOTTOM VIEW**

OUTPUT LEADS
#22 AWG, 30KV
SILICONE
6.00" (152.40mm) MIN

MINIBEAM LOAD CELLS

EXCEPTIONAL ACCURACY

LCEB Series

Compression
5 lb to 250 lb
2.3 kg to 114 kg

Starts at
\$160



Very High Precision
Low Profile—1" Height
High Repeatability
100% Creep Tested

EB load cells offer exceptional accuracy in compression when employed in controlled environments in general, anywhere a digital output is used. Their high accuracy, small size, low creep, and excellent temperature compensation make them excellent choices for force testing, thrust measurements, check weighing, and scale applications.

SPECIFICATIONS

Excitation: 10 Vdc (15 V max)

Output: 3 mV/V nominal

Calibration: NIST-traceable

Linearity: ±0.03% FS

Hysteresis: ±0.02% FS

Repeatability: ±0.01% FS

Creep (after 20 min): ±0.15%

Zero Balance: ±1% FS

Operating Temp Range:

-55 to 90°C (-65 to 200°F)

Compensated Temp Range:

-15 to 65°C (0 to 150°F)

Thermal Effects:

Zero: ±0.0015% rdg/°F max

Span: ±0.0008% FS/°F max

Safe Overload: ±150% of capacity

Ultimate Overload: ±400% of capacity

Input Resistance: 350 Ω +50/-3.5 Ω

Output Resistance: 350 Ω ±3.5 Ω

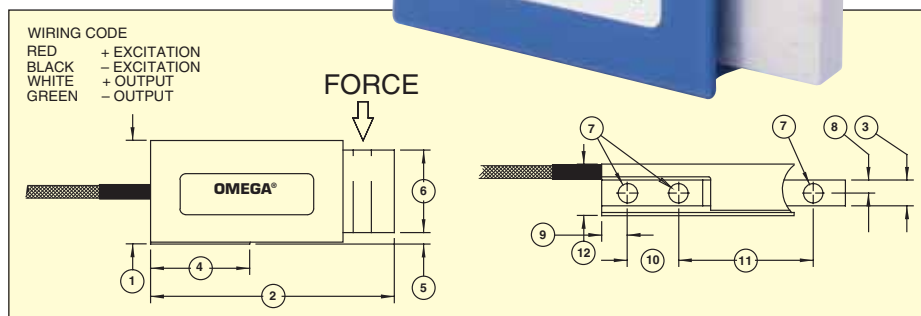
Construction: High-carbon steel

Electrical: 1.5 m (5') insulated

4-conductor shielded color-coded cable



LCEB-10, \$255, shown actual size.



Dimensions in inches and mm

See Drawing Above	CAPACITY (lb)													
	5, 10		25		50		75		100		150		250	
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm
①	1.01	25.7	1.01	25.7	1.01	25.7	1.01	25.7	1.01	25.7	1.01	25.7	1.02	25.9
②	2.38	60.5	2.38	60.5	2.38	60.5	2.38	60.5	2.38	60.5	2.38	60.5	2.38	60.5
③	0.25	6.4	0.25	6.4	0.25	6.4	0.25	6.4	0.25	6.4	0.25	6.4	0.5	12.8
④	0.97	24.6	0.97	24.6	0.97	24.6	0.97	24.6	0.97	24.6	0.97	24.6	0.97	24.6
⑤	0.14	3.6	0.11	2.8	0.15	3.8	0.14	3.6	0.13	3.3	0.1	2.5	0.12	3
⑥	0.75	19.1	0.81	20.6	0.72	18.3	0.75	19.1	0.78	19.8	0.82	20.8	0.79	20.1
⑦	0.17	4.3	0.17	4.3	0.17	4.3	0.17	4.3	0.17	4.3	0.17	4.3	0.17	4.3
⑧	0.13	6.4	0.13	6.4	0.13	6.4	0.13	6.4	0.13	6.4	0.13	6.4	0.25	6.4
⑨	0.25	6.4	0.25	6.4	0.25	6.4	0.25	6.4	0.25	6.4	0.25	6.4	0.25	6.4
⑩	0.50	12.7	0.50	12.7	0.50	12.7	0.50	12.7	0.50	12.7	0.50	12.7	0.50	12.7
⑪	1.31	33.3	1.31	33.3	1.31	33.3	1.31	33.3	1.31	33.3	1.31	33.3	1.31	33.3
⑫	0.50	12.7	0.50	12.7	0.50	12.7	0.50	12.7	0.50	12.7	0.50	12.7	0.75	19.1

MOST POPULAR MODELS HIGHLIGHTED!

To Order (Specify Model Number)

CAPACITY		MODEL NO.	PRICE	COMPATIBLE METERS*
5 lb	2.3 kg	LCEB-5	\$225	DPiS, DP41-S, DP25B-S
10 lb	4.5 kg	LCEB-10	225	DPiS, DP41-S, DP25B-S
25 lb	11 kg	LCEB-25	170	DPiS, DP41-S, DP25B-S
50 lb	23 kg	LCEB-50	160	DPiS, DP41-S, DP25B-S
75 lb	34 kg	LCEB-75	160	DPiS, DP41-S, DP25B-S
100 lb	45 kg	LCEB-100	160	DPiS, DP41-S, DP25B-S
150 lb	68 kg	LCEB-150	160	DPiS, DP41-S, DP25B-S
250 lb	114 kg	LCEB-250	175	DPiS, DP41-S, DP25B-S

* See section D for compatible meters. DPiS meter suitable for one direction measurement only.

Ordering Examples: LCEB-10, 10 lb capacity load cell, \$225. LCEB-100, 100 lb capacity load cell, \$160.

ACCESSORY

MODEL NO.	PRICE	DESCRIPTION
ME-0013	\$275	Reference Book: Mechanical Engineer's Handbook



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• Flow and Level

Air Velocity Indicators, Doppler Flowmeters, Level Measurement, Magnetic Flowmeters, Mass Flowmeters, Pitot Tubes, Pumps, Rotameters, Turbine and Paddle Wheel Flowmeters, Ultrasonic Flowmeters, Valves, Variable Area Flowmeters, Vortex Shedding Flowmeters

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For laboratory measurement, system test point, or control loop feedback, our precision, low drift, high voltage divider provides a low voltage output from voltages as high as 25,000 VDC. The 1000:1 divider is internally compensated for your digital multimeter's 10 meg ohm input impedance. Ratio tolerance is 1% and temperature drift is a low 50 PPM. This divider provides a low cost solution to high voltage measurement

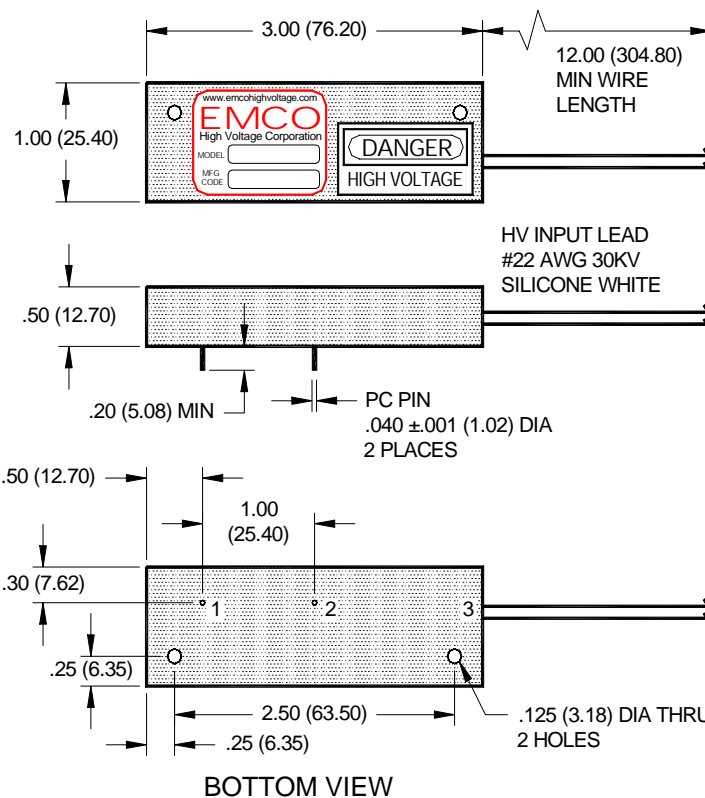
measurement without the expense and bulk of a probe, and without the danger of an exposed resistor. Using our high voltage encapsulation techniques, the divider is protected from the problems that occur when high voltage is exposed to dust and moisture. PC pins and mounting holes make this module ideal for PCB mounting. The high voltage connection is made through a 30 kV silicone wire.

PHYSICAL CHARACTERISTICS

SIZE: 3 x 1 x 0.5 (76.2 x 25.4 x 12.7)
 WEIGHT: 1 Ounce (28.3 grams) Approx.
 PACKAGING: Fully Encapsulated
 CASE MATERIAL: Black Glass/Epoxy
 WIRE: 30 kV Silicone Wire #22 AWG
 MOUNTING: PC Pins/Mounting Holes

ELECTRICAL SPECIFICATIONS

VOLTAGE RANGE: 1,000 to 25,000 VDC
 RATIO: 1000:1 into 10 MΩ
 RATIO TOLERANCE: <1%
 RATIO TEMP COEFFICIENT: <75 ppm/°C
 TOTAL RESISTANCE: 1,000 MΩ
 OPERATING TEMP: -10° to +60°

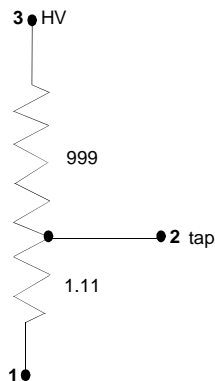


OUTLINE DRAWING

Dimensions are in Inches
 Dimensional Tolerances: ± .03 (.76 mm)
 (Metric Equivalentents in Parentheses)

Pin #	Function
1	Ground
2	Output
3	HV Input

SCHEMATIC DIAGRAM



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VHB™ Tapes

Technical Data

November, 2005

Product Description:

3M™ VHB™ Tapes provide the convenience and simplicity of a tape fastener and are ideal for use in many interior and exterior bonding applications. In many situations, they can replace rivets, spot welds, liquid adhesives and other permanent fasteners.

These 3M™ VHB™ Tapes are made with acrylic foam which is viscoelastic in nature. This gives the foam energy absorbing and stress relaxing properties which provides these tapes with their unique characteristics. The acrylic chemistry provides outstanding durability performance.

These tapes utilize a variety of specific foam, adhesive, color and release liner types to provide each product/family with specific features. These features can include adhesion to specific or a broad range of materials, conformability, high tensile strength, high shear and peel adhesion, resistance to plasticizer migration, and UL746C recognition. All 3M™ VHB™ Tapes have excellent durability and excellent solvent and moisture resistance.

Note: All 3M™ VHB™ Tapes should be thoroughly evaluated by the user under actual use conditions with intended substrates to determine whether a specific tape is fit for a particular purpose and suitable for user's method of application, especially if expected use involves extreme environmental conditions.

3M™ VHB™ Tape Products

Tape Number	Color	Thickness in. (mm)	Tape Number	Color	Thickness in. (mm)	Tape Number	Color	Thickness in. (mm)
4611	Dk Gray	0.045 (1.1)	4929	Black	0.025 (0.64)	4951	White	0.045 (1.1)
4618	White	0.025 (0.64)	4930 (F)	White	0.025 (0.64)	4952	White	0.045 (1.1)
4622	White	0.045 (1.1)	4932	White	0.025 (0.64)	4955	White	0.08 (2.0)
4624	White	0.062 (1.55)	4936 (F)	Gray	0.025 (0.64)	4956 (F)	Gray	0.062 (1.55)
4646	Dk Gray	0.025 (0.64)	4941 (F)	Gray	0.045 (1.1)	4957F	Gray	0.062 (1.55)
4655	Dk Gray	0.062 (1.55)	4943F	Gray	0.045 (1.1)	4959 (F)	White	0.012 (3.0)
4905	Clear	0.020 (0.5)	4945	White	0.045 (1.1)	4979F	Black	0.062 (1.55)
4910	Clear	0.040 (1.0)	4946	White	0.045 (1.1)	4991	Gray	0.09 (2.3)
4919F	Black	0.025 (0.64)	4947F	Black	0.045 (1.1)	5925	Black	0.025 (0.64)
4920	White	0.015 (0.4)	4949	Black	0.045 (1.1)	5952	Black	0.045 (1.1)
4926	Gray	0.015 (0.4)	4950	White	0.045 (1.1)	5962	Black	0.062 (1.55)

(F) after the product number designate that both a paper and film liner product version are available. [e.g. 4930 (paper liner) and 4930F (film liner)]

3M™ VHB™ Tapes Adhesive Types:

Multi-Purpose Acrylic: This adhesive bonds to a wide range of materials including metals, glass, and high and medium surface energy plastics and paints. This unique adhesive also has the ability to resist migration of plasticizers in vinyl substrates.

Modified Acrylic: This adhesive bonds to medium low surface energy paints and plastics, including many powder coated paints in addition to the substrates listed with the multi-purpose acrylic adhesive (except plasticized vinyl).

General Purpose Acrylic: This adhesive bonds to most higher surface energy substrates including metal, glass and high surface energy plastics.

Low Temperature Applicable Acrylic: This adhesive can make bonds down to 32°F (0°C), compared to 50°F (10°C) for most acrylic adhesives. This adhesive system bonds to most high surface energy substrates including metal, glass and high surface energy plastics.

Low Surface Energy: This high performance synthetic adhesive bonds to many lower surface energy substrates, including many plastics and power coated paints, plus smooth general purpose substrates.

3M™ VHB™ Tapes Foam Types:

Conformable: This foam provides high strength with the capability of conforming to the irregularities of rigid substrates, even when there might be slight mismatch.

Very Conformable: This foam provides the highest level of conformability while maintaining high internal strength.

Firm: This foam provides the highest level of foam strength in the 3M™ VHB™ Tapes family.

Clear: Not technically a foam, this solid acrylic material provides excellent clarity.

3M™ VHB™ Tapes

3M™ VHB™ Tape Families:

- 4941** This family utilizes multi-purpose acrylic adhesive on both sides of conformable foam. The adhesive provides excellent adhesion to a broad range of high and medium surface energy substrates including metals, glass, and a wide variety of plastics, as well as plasticized vinyl. The conformable foam provides good contact, even with mismatched substrates. Available in gray and black.
- 5952** This family matches the modified acrylic adhesive on both sides of very conformable foam, providing adhesion to the broadest range of substrates, including most powder coated paints. Available in dark gray.
- 4950** This family has general purpose adhesive on both sides of firm type foam. This family is typically used on metal, glass and high surface energy plastic substrates. Available in white and black.
- 4945** This family has multi-purpose adhesive on both sides of firm foam. Available in white.
- 4910** This family of clear tapes is excellent for applications where clear or colorless is desired. The general purpose adhesive on both sides is suitable for high surface energy substrates.
- 4951** This family of tapes is based around the low temperature applicable acrylic adhesive system, utilized on both firm and conformable foam types. These products are suitable for high surface energy substrates. Available in white (firm foam) and gray (conformable foam).
- 4952** This family utilizes the low surface energy adhesive on a firm foam. Available in white.
- 4611** This family has a general purpose adhesive on both sides of firm foam. This family of tapes is typically used on metal substrates, and has the added feature of high temperature resistance, making it often suitable for bonding prior to high temperature paint processing. Available in dark gray.
- 4622** This family has general purpose adhesive on the face side (the side that typically would be bonded first) and multi-purpose adhesive on the liner side (the side exposed when the release liner is removed) of a conformable foam. Available in white.

3M™ VHB™ Tape Product Family Guide

Thickness inches (mm)	Family ▶	4941		5952	4950		4945	4910	4951		4952	4611	4622
	Color ▶	Gray	Black	Dk Gray	White	Black	White	Clear	White	Gray	White	Dk Gray	White
	Foam type ▶	Conform	Conform	Very Conf	Firm	Firm	Firm	n/a	Firm	Conform	Firm	Firm	Conform
	Adhesive ▶	Multi-Purpose		Modified	General Purpose		Multi-Purp	Gen-Purp	Low Temp Apply		LSE	Gen-Purp	Gen/Multi
0.015 (0.4)		4926			4920								
0.020 (0.5)								4905					
0.025 (0.64)		4936 4936F	4919F	5925	4930 4930F	4929					4932	4646	4618
0.040 (1.0)								4910					
0.045 (1.1)		4941 4941F	4947F	5952	4950	4949	4945 4946		4951	4943	4952	4611	4622
0.062 (1.55)		4956 4956F	4979F	5962						4957		4655	4624
0.080 (2.0)					4955								
0.090 (2.3)		4991											
0.120 (3.0)					4959 4959F								

NOTE: For easy product comparison, data in this product information page will be organized by product family.

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

3M™ VHB™ Tapes Product			Thickness			Adhesive Adhesive Type	Foam Type	Density		Release Liner Thickness			
Family	Number	Color	Inches	(mm)	Tolerance			lb/ft ³	(kg/m ³)	Type	Inches	(mm)	Color
4941	4919F	Black	0.025	(0.64)	± 15%	Multi-Purp	Conform	45	(720)	PE Film	0.005	(0.125)	Red
	4926	Gray	0.015	(0.4)	± 15%	Multi-Purp	Conform	45	(720)	Paper	0.003	(0.08)	White (printed)
	4936	Gray	0.025	(0.64)	± 15%	Multi-Purp	Conform	45	(720)	Paper	0.003	(0.08)	White (printed)
	4936F	Gray	0.025	(0.64)	± 15%	Multi-Purp	Conform	45	(720)	PE Film	0.005	(0.125)	Clear
	4941	Gray	0.045	(1.1)	± 10%	Multi-Purp	Conform	45	(720)	Paper	0.003	(0.08)	White (printed)
	4941F	Gray	0.045	(1.1)	± 10%	Multi-Purp	Conform	45	(720)	PE Film	0.005	(0.125)	Red
	4947F	Black	0.045	(1.1)	± 10%	Multi-Purp	Conform	45	(720)	PE Film	0.005	(0.125)	Red
	4956	Gray	0.062	(1.55)	± 10%	Multi-Purp	Conform	45	(720)	Paper	0.003	(0.08)	White (printed)
	4956F	Gray	0.062	(1.55)	± 10%	Multi-Purp	Conform	45	(720)	PE Film	0.005	(0.125)	Clear
	4979F	Black	0.062	(1.55)	± 10%	Multi-Purp	Conform	45	(720)	PE Film	0.005	(0.125)	Clear
	4991	Gray	0.090	(2.3)	± 10%	Multi-Purp	Conform	45	(720)	PE Film	0.005	(0.125)	Red
5952	5925	Black	0.025	(0.64)	± 15%	Modified	Very Conf	37	(590)	PE Film	0.005	(0.125)	Red
	5952	Black	0.045	(1.1)	± 10%	Modified	Very Conf	37	(590)	PE Film	0.005	(0.125)	Red
	5962	Black	0.062	(1.55)	± 10%	Modified	Very Conf	40	(640)	PE Film	0.005	(0.125)	Red
4950	4920	White	0.015	(0.4)	± 15%	Gen Purp	Firm	50	(800)	Paper	0.003	(0.08)	White (printed)
	4929	Black	0.025	(0.64)	± 15%	Gen Purp	Firm	50	(800)	Polyester	0.002	(0.05)	Clear
	4930	White	0.025	(0.64)	± 15%	Gen Purp	Firm	50	(800)	Paper	0.003	(0.08)	White (printed)
	4930F	White	0.025	(0.64)	± 15%	Gen Purp	Firm	50	(800)	PE Film	0.005	(0.125)	Red
	4949	Black	0.045	(1.1)	± 10%	Gen Purp	Firm	50	(800)	Polyester	0.002	(0.05)	Clear
	4950	White	0.045	(1.1)	± 10%	Gen Purp	Firm	50	(800)	Paper	0.003	(0.08)	White (printed)
	4955	White	0.080	(2.0)	± 10%	Gen Purp	Firm	45	(720)	Polyester	0.002	(0.05)	Clear
	4959	White	0.120	(3.0)	± 10%	Gen Purp	Firm	45	(720)	Polyester	0.002	(0.05)	Clear
	4959F	White	0.120	(3.0)	± 10%	Gen Purp	Firm	45	(720)	PE Film	0.005	(0.125)	Red
4945	4945	White	0.045	(1.1)	± 10%	Multi-Purp	Firm	50	(800)	Paper	0.003	(0.08)	White (printed)
	4946	White	0.045	(1.1)	± 10%	Multi-Purp	Firm	50	(800)	PE Film	0.005	(0.125)	Clear
4910	4905	Clear	0.020	(0.5)	± 15%	Gen Purp	Solid	60	(960)	PE Film	0.005	(0.125)	Red
	4910	Clear	0.040	(1.0)	± 10%	Gen Purp	Solid	60	(960)	PE Film	0.005	(0.125)	Red
4951	4951	White	0.045	(1.1)	± 10%	Low Temp Appl	Firm	50	(800)	Polyester	0.002	(0.05)	Clear
	4943F	Gray	0.045	(1.1)	± 10%	Low Temp Appl	Conform	45	(720)	Polyester	0.002	(0.05)	Clear
	4957F	Gray	0.062	(1.55)	± 10%	Low Temp Appl	Conform	45	(720)	Polyester	0.002	(0.05)	Clear
4952	4932	White	0.025	(0.64)	± 15%	LSE	Firm	50	(800)	Paper	0.003	(0.08)	White (printed)
	4952	White	0.045	(1.1)	± 10%	LSE	Firm	50	(800)	Paper	0.003	(0.08)	White (printed)
4611	4611	Dk Gray	0.045	(1.1)	± 10%	Gen Purp	Firm	52	(840)	PE Film	0.005	(0.125)	Red
	4646	Dk Gray	0.025	(0.64)	± 15%	Gen Purp	Firm	52	(840)	PE Film	0.005	(0.125)	Red
	4655	Dk Gray	0.062	(1.55)	± 10%	Gen Purp	Firm	52	(840)	PE Film	0.005	(0.125)	Red
4622	4618	White	0.025	(0.64)	± 15%	Gen/Multi Purp	Conform	45	(720)	PE Film	0.004	(0.10)	Green
	4622	White	0.045	(1.1)	± 10%	Gen/Multi Purp	Conform	45	(720)	PE Film	0.004	(0.10)	Green
	4624	White	0.062	(1.55)	± 10%	Gen/Multi Purp	Conform	45	(720)	PE Film	0.004	(0.10)	Green

Typical Performance Characteristics

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Family	3M™ VHB™ Tapes			Dynamic Adhesion Performance					
	Product Number	Color	Thickness Inches	90° Peel Adhesion		Normal Tensile		Dynamic Overlap Shear	
				lb/in	N/100 mm	lb/in ²	kPa	lb/in ²	kPa
4941	4919F	Black	0.025	17	(300)	90	(620)	80	(550)
	4926	Gray	0.015	12	(210)	95	(655)	90	(620)
	4936 (F)	Gray	0.025	17	(300)	90	(620)	80	(550)
	4941 (F)	Gray	0.045	20	(350)	85	(585)	70	(480)
	4947F	Black	0.045	20	(350)	85	(585)	70	(480)
	4956 (F)	Gray	0.062	20	(350)	80	(550)	70	(480)
	4979F	Black	0.062	20	(350)	80	(550)	70	(480)
	4991	Gray	0.090	20	(350)	70	(480)	65	(450)
5952	5925	Black	0.025	17	(300)	90	(620)	90	(620)
	5952	Black	0.045	20	(350)	90	(620)	80	(550)
	5962	Black	0.062	20	(350)	90	(620)	80	(550)
4950	4920	White	0.015	15	(260)	160	(1100)	100	(690)
	4929	Black	0.025	20	(350)	160	(1100)	100	(690)
	4930 (F)	White	0.025	20	(350)	160	(1100)	100	(690)
	4949	Black	0.045	25	(440)	140	(970)	80	(550)
	4950	White	0.045	25	(440)	140	(970)	80	(550)
	4955	White	0.080	20	(350)	95	(655)	70	(480)
	4959 (F)	White	0.120	20	(350)	75	(520)	55	(380)
	4945	4945	White	0.045	25	(440)	140	(970)	80
4946		White	0.045	25	(440)	140	(970)	80	(550)
4910	4905	Clear	0.020	12	(210)	100	(690)	70	(480)
	4910	Clear	0.040	15	(260)	100	(690)	70	(480)
4951	4951	White	0.045	18	(315)	110	(760)	80	(550)
	4943F	Gray	0.045	20	(350)	85	(585)	70	(480)
	4957F	Gray	0.062	20	(350)	75	(515)	70	(480)
4952	4932	White	0.025	20	(350)	100	(690)	100	(690)
	4952	White	0.045	25	(440)	80	(550)	80	(550)
4611	4611	Dk Gray	0.045	18	(315)	90	(590)	65	(445)
	4646	Dk Gray	0.025	15	(250)	100	(690)	80	(550)
	4655	Dk Gray	0.062	18	(315)	80	(550)	60	(415)
4622	4618	White	0.025	17	(300)	85	(580)	80	(550)
	4622	White	0.045	20	(350)	70	(480)	65	(445)
	4624	White	0.062	20	(350)	55	(380)	60	(410)

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90° Peel Adhesion - Based on ASTM D3330 -To stainless steel, room temperature, jaw speed 12 in/min (305 mm/min). Average force to remove is measured.



Normal Tensile (T-Block Tensile) - ASTM D-897 - To aluminum, room temperature, 1 in² (6.45 cm²), jaw speed 2 in/min (50 mm/min.) Peak force to separate is measured.



Dynamic Overlap Shear - ASTM D-1002 - To stainless steel, room temperature, 1 in² (6.45 cm²), jaw speed 0.5 in/min (12.7 mm/min.) Peak force to separate is measured.

Typical Performance Characteristics

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Family	3M™ VHB™ Tapes			Static Shear					Temperature Tolerance			
	Product Number	Color	Thickness Inches	Weight (grams) that 1/2 square inch will hold 10,000 minutes (7 days)					Short Term (Minutes, Hours)		Long Term (Days, Weeks)	
				72°F (22°C)	150°F (66°C)	200°F (93°C)	250°F (121°C)	350°F (177°C)	°F	°C	°F	°C
4941	4919F	Black	0.025	1000	500	500			300	(149)	200	(93)
	4926	Gray	0.015	1000	500	500			300	(149)	200	(93)
	4936 (F)	Gray	0.025	1000	500	500			300	(149)	200	(93)
	4941 (F)	Gray	0.045	1000	500	500			300	(149)	200	(93)
	4947F	Black	0.045	1000	500	500			300	(149)	200	(93)
	4956 (F)	Gray	0.062	1000	500	500			300	(149)	200	(93)
	4979F	Black	0.062	1000	500	500			300	(149)	200	(93)
	4991	Gray	0.090	1000	500	500			250	(121)	200	(93)
5952	5925	Black	0.025	1000	500	500	250		300	(149)	250	(121)
	5952	Black	0.045	1000	500	500	250		300	(149)	250	(121)
	5962	Black	0.062	1000	500	500	250		300	(149)	250	(121)
4950	4920	White	0.015	1500	500	500			300	(149)	200	(93)
	4929	Black	0.025	1500	500	500			300	(149)	200	(93)
	4930 (F)	White	0.025	1500	500	500			300	(149)	200	(93)
	4949	Black	0.045	1500	500	500			300	(149)	200	(93)
	4950	White	0.045	1500	1000	500			300	(149)	200	(93)
	4955	White	0.080	1500	1000	750	750	750	400	(204)	300	(149)
	4959 (F)	White	0.120	1500	1000	750	750	750	400	(204)	300	(149)
4945	4945	White	0.045	1500	500	500			300	(149)	200	(93)
	4946	White	0.045	1500	500	500			300	(149)	200	(93)
4910	4905	Clear	0.020	1000	500	500			300	(149)	200	(93)
	4910	Clear	0.040	1000	500	500			300	(149)	200	(93)
4951	4951	White	0.045	1250	500	500			300	(149)	200	(93)
	4943F	Gray	0.045	1000	500	500			300	(149)	200	(93)
	4957F	Gray	0.062	1000	500	500			300	(149)	200	(93)
4952	4932	White	0.025	1500	500				200	(93)	160	(71)
	4952	White	0.045	1500	500				200	(93)	160	(71)
4611	4611	Dk Gray	0.045	1500	750	750	750	750	450	(232)	300	(149)
	4646	Dk Gray	0.025	1500	750	750	750	750	450	(232)	300	(149)
	4655	Dk Gray	0.062	1500	750	750	750	750	450	(232)	300	(149)
4622	4618	White	0.025	1000	250	250			250	(121)	200	(93)
	4622	White	0.045	1000	250	250			250	(121)	200	(93)
	4624	White	0.062	1000	250	250			250	(121)	200	(93)

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Static Shear - ASTM D3654 - To stainless steel, tested at various temperatures and gram loadings. 0.5 in² (3.22 cm²). Will hold listed weight for 10,000 minutes (approximately 7 days). Conversion: 1500 g/0.5 in² equals 6.6 lb/in²; 500 g/0.5 in² = 2.2 lb/in².

Short Term Temperature Tolerance - No change in room temperature dynamic shear properties following 4 hours conditioning at indicated temperature with 100 g/static load. (Represents minutes, hours in a process type temperature exposure).

Long Term Temperature Tolerance - Maximum temperature where tape supports at least 250 g load per 0.5 in² in static shear for 10,000 minutes. (Represents continuous exposure for days or weeks).

3M™ VHB™ Tapes

Available Sizes

Tape Thickness inches (mm)	Standard Length yards (meters)	Minimum Width inches (mm)	Maximum Width inches (mm)	Maximum Roll Length					
				Width 1/4" up to 3/8" (6.4mm up to 9.5mm)		Width >3/8" up to 1/2" (>9.5mm up to 12.7mm)		Width 1/2" and wider (12.7mm and wider)	
				yards (meters)	yards (meters)	yards (meters)	yards (meters)	yards (meters)	yards (meters)
0.015 (0.4)	72 (65.8)	0.25 (6.4)	48 (1220)	144 (131.6)	175 (160)	360 (330)			
0.020 (0.5)	72 (65.8)	0.25 (6.4)	48 (1220)	72 (65.8)	108 (98.8)	175 (160)			
0.025 (0.64)	72 (65.8)	0.25 (6.4)	48 (1220)	72 (65.8)	108 (98.8)	175 (160)			
0.040 (1.0)	36 (32.9)	0.25 (6.4)	48 (1220)	72 (65.8)	108 (98.8)	144 (131.6)			
0.045 (1.1)	36 (32.9)	0.25 (6.4)	48 (1220)	72 (65.8)	108 (98.8)	144 (131.6)			
0.062 (1.55)	36 (32.9)	0.25 (6.4)	46 (1170)	72 (65.8)	72 (65.8)	108 (98.8)			
0.080 (2.0)	36 (32.9)	0.25 (6.4)	46 (1170)	36 (32.9)	36 (32.9)	72 (65.8)			
0.090 (2.3)	36 (32.9)	0.25 (6.4)	46 (1170)	36 (32.9)	36 (32.9)	72 (65.8)			
0.120 ⁽⁴⁹⁵⁹⁾ (3.0)	36 (32.9)	0.5 (12.7)	46 (1170)	N/A	N/A	36 (32.9)			
0.120 ^(4959F) (3.0)	36 (32.9)	0.25 (6.4)	46 (1170)	36 (32.9)	36 (32.9)	36 (32.9)			

Slitting Tolerance

Standard slitting tolerance $\pm 1/32$ inch (± 0.031 inch, ± 0.8 mm).

Precision slitting with slitting tolerance of $\pm 1/64$ inch (± 0.016 in., ± 0.44 mm) is available on select products with minimum order of full web increments.

Core Size

All products are available on a 3 inch ID Core (76.2 mm).

Converted Parts

In addition to standard and custom roll sizes available from 3M through the distribution network, 3M™ VHB™ Tapes are also available in limitless shapes and sizes through the 3M Converter network. For additional information, contact 3M Converter Markets at 1-800-223-7427 or on the web at www.3M.com/converter.

Shelf Life

All 3M™ VHB™ Tapes have a shelf life of 24 months from date of manufacture when stored at 40°F to 100°F (4°C to 38°C) and 0-95% relative humidity. The optimum storage conditions are 72°F (22°C) and 50% relative humidity.

Performance of tapes is not projected to change even after shelf life expires; however, 3M does suggest that 3M™ VHB™ Tapes are used prior to the shelf life date whenever possible.

The manufacturing date is available on all 3M™ VHB™ Tape cores as the lot number. The lot number, typically a 4 digit code, is a Julian date (Y D D D). The first digit refers to the year of manufacture, the last 3 digits refer to the days after January 1. Example: A lot number of 4266 would translate to a date of manufacture of Sept. 22 (266th day of year) in 2004. On most products this is found as the 4 digits after the "9" following the product number. For tapes printed continuously around the core (e.g. 3M™ VHB™ Tape 5952 family) the lot number typically will be the string of 4 digits preceding the product number.

Additional Typical Performance Characteristics

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Outgassing:

3M™ VHB™ Tapes	% TML	%VCM	%WVR
4930	0.77	0.01	0.21
4932	2.41	0.66	0.23
4945	1.24	0.01	0.19

TML - Total Mass Loss

VCM - Volatile Condensable Materials

WVR - Water Vapor Regained

NASA Reference Publication, "Outgassing Data for Selecting Spacecraft Materials", (11/18/2004) Available online at <http://outgassing.nasa.gov>

Dielectric Breakdown Strength (ASTM D149)

3M™ VHB™ Tapes	(in volts/mil)
4941	360
4926	330
5952	455
5925	520
4950	460
4920	640
4910	630
4611	330

Dielectric Constant (ASTM D150)

3M™ VHB™ Tapes	Dielectric Constant	Dissipation Factor
4941 at 1 kHz	2.29	0.0245
at 1 MHz	1.99	0.0374
5952 at 1 kHz	2.14	0.0065
at 1 MHz	1.95	0.0506
4950 at 1 kHz	2.28	0.0227
at 1 MHz	1.99	0.0370
4910 at 1 kHz	3.21	0.0214
at 1 MHz	2.68	0.0595
4611 at 1 kHz	2.80	0.0130
at 1 MHz	2.43	0.0564

Thermal Conductivity - K-value

3M™ VHB™ Tapes	BTU in/hr ft² °F	(w/mK)
4941	0.53	(0.08)
5952	0.37	(0.05)
4950/4945	0.63	(0.09)
4910	1.09	(0.16)
4611	0.77	(0.11)

R-Value = $\frac{\text{thickness}}{\text{K-value}}$

(When units of K-value are BTU-in/hr ft² °F and thickness is given in inches.)

Resistivity (ASTM D257)

3M™ VHB™ Tapes	Volume Resistivity (in ohm-cm)	Surface Resistance (in ohms/square)
4941	2.1×10^{14}	2.7×10^{14}
5952	2.5×10^{14}	$>10^{16}$
4950	1.5×10^{15}	$>10^{16}$
4920	1.7×10^{15}	$>10^{16}$
4910	3.1×10^{15}	$>10^{16}$
4611	1.4×10^{15}	$>10^{16}$

3M™ VHB™ Tapes UL746C Listings - File MH 17478

Category QOQW2 Component - Polymeric Adhesive Systems, Electrical Equipment

3M™ VHB™ Tapes/ Product Families	Substrates	Temperature Rating	
		Minimum	Maximum
4919F, 4926, 4936, 4936F, 4941, 4941F, 4947F, 4956, 4956F, 4979F	Ceramic	-35°C	110°C
	Aluminum, Galvanized steel, stainless steel, enameled steel, nickel coated ABS, glass (with or without silane coating) PVC, glass/epoxy, PBT, polycarbonate, acrylic/polyurethane paint, polyester paint	-35°C	90°C
	ABS	-35°C	75°C
4920, 4930, 4950	Aluminum, galvanized steel, enameled steel, stainless steel, ceramic, glass/epoxy	-35°C	110°C
	PBT, Acrylic	-35°C	90°C
	ABS, Polycarbonate, Rigid PVC	-35°C	75°C
4945, 4946	Phenolic, aluminum, galvanized steel, alkyd enamel	-35°C	110°C
	ABS, polycarbonate, polyimide, stainless steel, acrylic/polyurethane paint, polyester paint	-35°C	90°C
	unplasticized PVC	-35°C	75°C
5925, 5952, 5962	Polycarbonate, aluminum, acrylic/polyurethane paint, galvanized steel, polyester paint	-35°C	90°C
	Rigid PVC	-35°C	75°C
	Acrylic, Cellulose Acetate Butyrate	-35°C	90°C
4991	Polycarbonate, aluminum, acrylic/polyurethane paint, polyester paint	-35°C	90°C
4611, 4646, 4655	Stainless steel, aluminum, galvanized steel, glass, glass/epoxy, phenolic	-35°C	110°C
	Nylon, polycarbonate	-35°C	90°C
	ABS, rigid PVC	-35°C	75°C

A current list can be found at www.ul.com (select certifications, search file MH17478)

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Typical 3M™ VHB™ Tape Properties for Modeling

Thermal Coefficient

of Expansion

1×10^{-4} in/in/°F

1.8×10^{-4} mm/mm/°C

Shear Modulus (@25°C, 1 Hz)

4950 Family: 6×10^5 Pa

4941 Family: 3×10^5 Pa

(Shear Modulus is both temperature and frequency dependent).

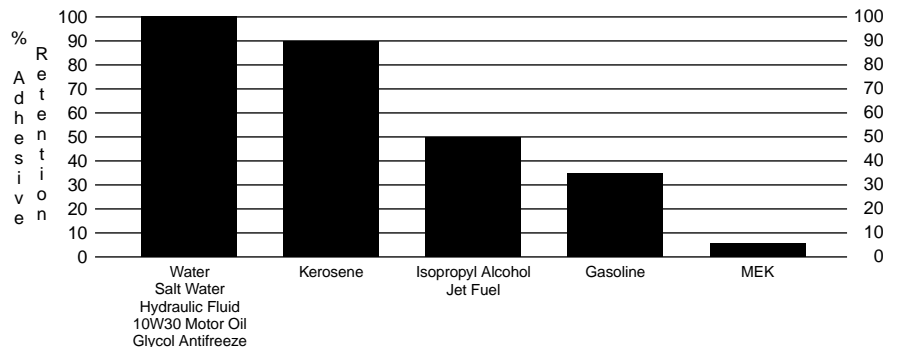
Youngs Modulus: For VHB tapes the Youngs

Modulus will be about 3 times the Shear Modulus.

Poisson's Ratio

0.49

Solvent and Fuel Resistance



Test Method

- Tape between stainless steel and aluminum foil.
- 72 hours dwell at room temperature.
- Solvent immersion for 72 hours.
- Test within 45 minutes after removing from solvent.
- 90° peel angle.
- 12 in./min. rate of peel.
- Peel adhesion compared to control.

Note: Continuous submersion in chemical solutions is not recommended. The above information is presented to show that occasional chemical contact should not be detrimental to tape performance in most applications in ordinary use.

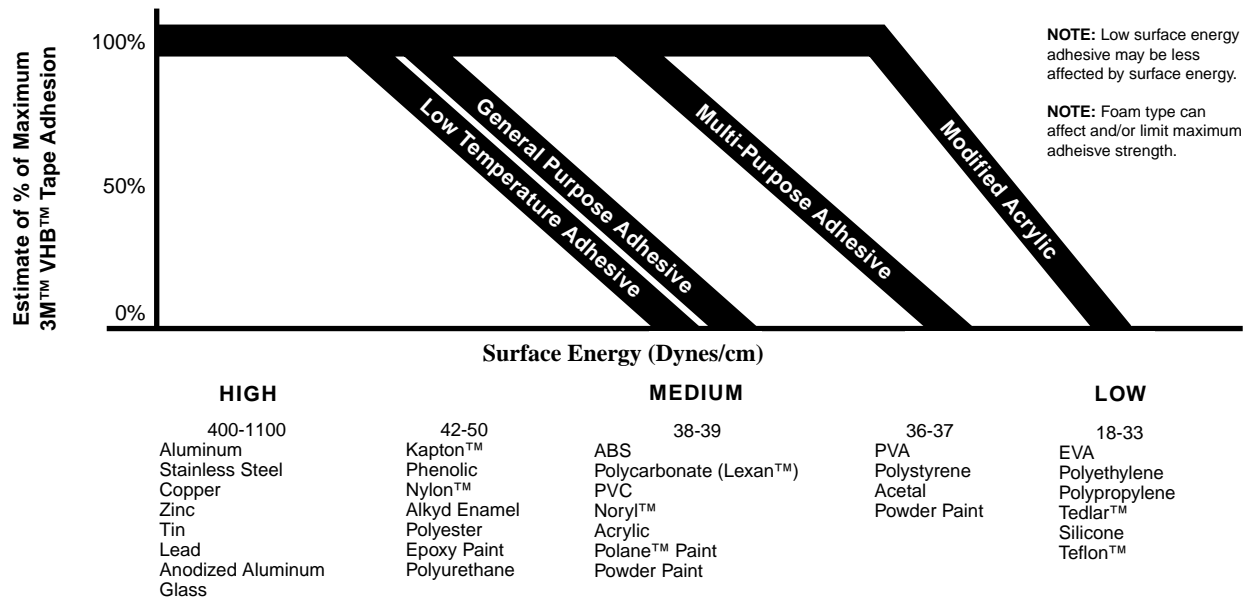
Design and Tape Selection Considerations

- **Choose the right tape for the substrate:** Adhesives must flow onto the substrate surfaces in order to achieve intimate contact area and allow the molecular force of attraction to develop. The degree of flow of the adhesive on the substrate is largely determined by the surface energy of the substrate.



This illustration demonstrates the effect of surface energy on adhesive interfacial contact. High surface energy materials draw the adhesive closer for high bond strength.

Relationship of Adhesion and Surface Energy for 3M™ VHB™ Tape Adhesive Families



NOTES: There are a wide variety of formulations, surfaces finishes and surface treatments available on substrate materials which can affect adhesion. This chart is intended to provide only a rough estimate of the adhesion levels which can be expected on some common materials relative to a reference surface such as aluminum. Light surface abrasion will significantly increase adhesion levels on many materials, except when using tapes 4952/4932.

- **Use the right tape thickness:** The necessary thickness of tape depends on the rigidity of substrates and their flatness irregularity. While the 3M™ VHB™ Tapes will conform to a certain amount of irregularity, they will not flow to fill gaps between the materials. For bonding rigid materials with normal flatness, consider use of tapes with thickness of 45 mils (1.1 mm) or greater. As the substrate flexibility increases thinner tapes can be considered.
- **Use the right amount of tape:** Because 3M™ VHB™ Tapes are viscoelastic by nature their strength and stiffness is a function of the rate at which they are stressed. They behave stronger with relatively faster rate of stress load (dynamic stresses) and will tend to show creep behavior with stress load acting over a long period of time (static stresses). As a general rule, for **static loads**, approximately four square inches of tape should be used for each pound of weight to be supported in order to prevent excessive creep. For **dynamic loads**, the dynamic performance characteristics provided on page 4 should be useful, factoring in the appropriate safety factors.
- **Allow for thermal expansion/contraction:** 3M™ VHB™ Tapes can perform well in applications where two bonded surfaces may expand and contract differentially. Assuming good adhesion to the substrates, the tapes can typically tolerate differential movement in the shear plane up to 3 times their thickness.
- **Bond Flexibility:** While an advantage for many applications where allowing differential movement is a benefit, the tape bonds are typically more flexible than alternate bonding methods. Suitable design modifications or periodic use of rigid fasteners or adhesives may be needed if additional stiffness is required.
- **Severe Cold Temperature:** Applications which require performance at severe cold temperatures must be thoroughly evaluated by the user if the intended use will subject the tape product to high impact stresses. A technical bulletin “3M™ VHB™ Tape Cold Temperature Performance” is available for additional information. (70-0707-3991-0)

Application Techniques

- **Clean:** Most substrates are best prepared by cleaning with a 50:50 mixture of isopropyl alcohol (IPA*) and water prior to applying 3M™ VHB™ Tapes.

Exceptions to the general procedure that may require additional surface preparation include:

- **Heavy Oils:** A degreaser or solvent-based cleaner may be required to remove heavy oil or grease from a surface and should be followed by cleaning with IPA/water.
- **Abrasion:** Abrading a surface, followed by cleaning with IPA/water, can remove heavy dirt or oxidation and can increase surface area to improve adhesion.
- **Adhesion Promoters:** Priming a surface can significantly improve initial and ultimate adhesion to many materials such as plastics and paints.
- **Porous surfaces:** Most porous and fibred materials such as wood, particleboard, concrete, etc. need to be sealed to provide a unified surface.
- **Unique Materials:** Special surface preparation may be needed for glass and glass-like materials, copper and copper containing metals, and plastics or rubber that contain components that migrate (e.g. plasticizers).

Refer to 3M Technical Bulletin “Surface Preparation for 3M™ VHB™ Tape Applications” for additional details and suggestions. (70-0704-8701-5)

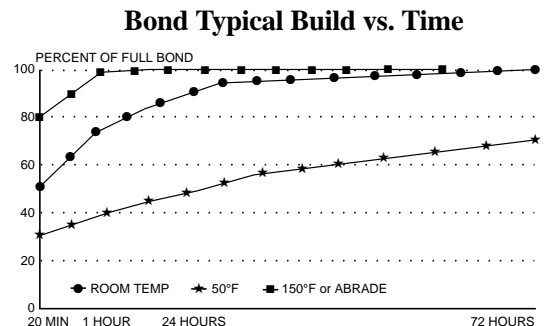
***Note:** These cleaner solutions contain greater than 250 g/l of volatile organic compounds (VOC). Please consult your local Air Quality Regulations to be sure the cleaner is compliant. When using solvents, be sure to follow the manufacturer’s precautions and directions for use when handling such materials.

- **Pressure:** Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure develops better adhesive contact and helps improve bond strength. Typically, good surface contact can be attained by applying enough pressure to insure that the tape experiences approximately 15 psi (100 kPa) pressure. Either roller or platen pressure can be used. Note that rigid surfaces may require 2 or 3 times that much pressure to make the tape experience 15 psi.
- **Temperature:** Ideal application temperature range is 70°F to 100°F (21°C to 38°C). Pressure sensitive adhesives use viscous flow to achieve substrate contact area. Minimum suggested application temperatures:
 - 50°F (10°C): 3M™ VHB™ Tapes 4950, 5952, 4910, 4952, 4611, 4622 families.
 - 60°F (15°C): 3M™ VHB™ Tapes 4941, 4945 families.
 - 32°F (0°C): 3M™ VHB™ Tape 4951 families.

Note: Initial tape application to surfaces at temperatures below these suggested minimums is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.

To obtain good performance with all 3M™ VHB™ Tapes, it is important to ensure that the surfaces are dry and free of condensed moisture.

- **Time:** After application, the bond strength will increase as the adhesive flows onto the surface. At room temperature approximately 50% of ultimate bond strength will be achieved after 20 minutes, 90% after 24 hours and 100% after 72 hours. This flow is faster at higher temperatures and slower at lower temperatures. Ultimate bond strength can be achieved more quickly (and in some cases bond strength can be increased) by exposure of the bond to elevated temperatures (e.g. 150°F [66°C] for 1 hour). This can provide better adhesive wetout onto the substrates. Abrasion of the surfaces or the use of primers/adhesion promoters can also have the effect of increasing bond strength and achieving ultimate bond strength more quickly.



3M™ VHB™ Tapes

Special Cases:

Rough Surfaces with 3M™ VHB™ Tapes 4932/4952 – 3M™ VHB™ Tapes 4932/4952 were designed to adhere to many low surface energy substrates. Rough surfaces created by light abrasion or textured molds are typically detrimental to bond strength with this tape family.

Plasticized Vinyl – Plasticizers compounded in soft vinyl can migrate into adhesives and significantly change their performance characteristics. 3M™ VHB™ Tapes 4941 and 4945 families have very good plasticizer resistance and adhesion to many vinyl formulations. Because of the wide variation in vinyl formulations, however, evaluation by the user must be conducted with the specific vinyl used to ensure that performance will be satisfactory over time. Problems related to plasticizer migration can often be predicted by accelerated aging of assembled parts at 150°F (66°C) for one week).

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Product Use

All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.

Limited Warranty

3M warrants for 24 months from the date of manufacture that 3M™ VHB™ Tape will be free of defects in material and manufacture. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. This limited warranty does not cover damage resulting from the use or inability to use 3M™ VHB™ Tape due to misuse, workmanship in application, or application or storage not in accordance with 3M recommended procedures.

Limitation of Remedies and Liability

If the 3M™ VHB™ Tape is proved to be defective within the warranty period stated above. THE EXCLUSIVE REMEDY, AT 3M'S OPTION, SHALL BE TO REFUND THE PURCHASE PRICE OF OR TO REPAIR OR REPLACE THE DEFECTIVE 3M™ VHB™ TAPE. 3M shall not otherwise be liable for loss or damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including negligence, warranty, or strict liability.

ISO 9001:2000

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001:2000 standards.



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